

Always use correct Personal Protective Equipment

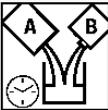
# ALLOY SUPER SILVER

### Description



A high quality, specially engineered aluminium flake that has been incorporated into a basecoat to optimise application and final appearance.

### Products



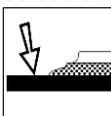
**Product Type:** Acrylic Copolymer  
**Colour:** Silver  
**Pot Life:**  
**Induction Time:**  
**Density:** 0.940kg/L  
**Recommended DFT:** 40-50 microns  
**Theoretical Coverage:** 8m<sup>2</sup> / litre @ 20µ DFT

### Properties



**VOC:**  
**Volume Solids:**  
**Recoat-ability:** Clear can be applied after 15 min. flash off of the last coat of basecoat  
  
**Number of coats:** 3 with 5 min. flash off between coats.  
  
**Dry Time @ 20°C:** Dust free: 10 minutes  
 Touch Dry: 10 minutes  
 Time to handle: 30 minutes

### Substrates



Enables the economic repair of original equipment with the same finish eliminating the need for costly replacement.

Can be applied over normal silver basecoat to aid in coverage. Can also be applied over black basecoat, to achieve "Shadow Chrome" finish. Recommended the spraying of test samples to confirm the desired effect.

### Surface Preparation

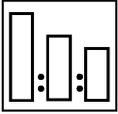


Alloy Silver basecoat should be applied to a smooth background, free from imperfections. 2K primers/fillers such as Durepox, Rapid Filler are recommended for the most durable results (ensure proper substrate preparation – refer to primer data sheet).

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**Directions  
For Use**



**Mixing Ratio:**

**Thinning:**

Multipurpose Reducer 1: 1 by volume with Alloy Silver Basecoat.

**Application Method:**

Thoroughly stir Alloy Silver basecoat before thinning to incorporate any settling to give a homogenous mix.  
Strain thinned product prior to application.  
Apply one light, then 2 medium coats, with 5 minutes flash off between coats.  
Cross-coating may be necessary to achieve an even pattern.  
Blend in repairs.

**Spray  
Equipment:**



Compliant / Conventional Suction or Gravity feed

Tip size: 1.4 - 1.8 mm

Air Pressure: 3-4 bar (40-55 psi.)

A good quality clear will protect the basecoat from scuffs and dirt.  
Duragloss Clear is recommended (refer data sheets).

**Health &  
Safety**



For detailed information refer to Safety Data Sheet (SDS). Mixed product contains isocyanates. Inhalation of vapours or dust from sanding may cause respiratory sensitisation. Splashes to eyes will cause irritation. Contact with skin may cause irritation. Applicators should use protective clothing and respiratory equipment. Product is flammable, use and store away from heat and ignition sources

**Transport &  
Storage**



**Sizes:** 1L, 500 ml, 250 ml  
**Dangerous Goods:** 3b  
**UN:** 1263  
**Hazchem:** 3(Y)E  
**Packing Group:** II  
**Shipment name:** PAINT Flammable  
**Flash point:** Below 23°C

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